METROCHEM

Product List FY' 24-25 **Intermediates**

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Product Name	Intermediate Name	Structure
Acotiamide Hydrochloride	Ethyl2-[(2,4,5-trimethoxybenzoyl) amino]-1,3-thiazole-4-carboxylate CAS NO:397277-84-8	
Aloglintin Benzoate	2-[(6-Chloro-2,4-dioxo-3,4-dihydro -2H-pyrimidin-1-yl) methyl] benzonitrile CAS NO:865758-95-8	
Alogliptin Benzoate	2-[(6-Chloro-3,4-dihydro-3-methyl -2,4-dioxo-1(2H)-pyrimidinyl) methyl]benzonitrile CAS NO: 865758-96-9	
Antazoline Phosphate &	N-Benzylaniline CAS NO:103-32-2	
Antazoline Hydrochloride	N-Benzyl-N-(4,5-dihydro-1H- imidazol-2ylmethyl)aniline CAS NO:91-75-8	H N N N
Apixaban	Ethyl2-Chloro-2-[2-(4- methyoxyphenyl)hydrazono]acetate CAS No: 27143-07-3	
	Ethyl6-(4-Aminophenyl)-1- (4-methoxyphenyl)-7-oxo-4,5,6,7- tetrahydro-1H-pyrazolo[3,4-c] pyridine-3-carboxylate CAS NO: 503615-07-4	$H_2N \longrightarrow N \longrightarrow$

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Product Name	Intermediate Name	Structure
	Methyl1-[(2'cynobiphenyl-4-yl)/ methyl]-2-ethoxybenzimidazole-7 -carboxylate CAS NO:139481-44-0	
Azilsartan Medoxomil	2-Ethoxy-[[2'-(hydroxyamidino) biphenyl-4-yl]methyl]-1- Hbenzimidazole-7carboxylate CAS NO:147403-65-4	
Aziisartan Medoxonin	1-Methyl-[2'-(4,5-dihydro-5-oxo-4H- 1,2,4-oxadiazol-3-yl)biphenyl-4-yl]-2 -ethoxy-1-H-benzimidazole-7 -carboxylate CAS NO:147403-03-0	
	1-[2'-(4,5-dihydro-5-oxo-4H-1,2,4 -oxadiazol-3-yl)biphenyl-4-yl]-2 -ehtoxy-1-H-benzimidazole-7 -Carboxylic acid CAS NO:147403-03-0	
	(12aR)-7-(benzyloxy)-3,4,12,12a- tetrahydro-1H-[1,4]oxazino[3,4-c] pyrido[2,1-f][1,2,4]triazine-6,8-dione CAS NO : 1985607-70-2	
Baloxavir Marboxil	Thiepin-11-ol CAS NO : 1985607-83-7	S OH
	(R)-7-(benzyloxy)-12-[(S)-7,8-difluoro -6,11-dihydrodibenzo[b,e]thiepin-11 -yl]3,4,12,12a-tetrahydro-1-H-[1,4] oxazino[3,4-c]pyrido[2,1-f][1,2'4] riazine-6,8-dione CAS NO:1985606-53-8	$ \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \end{array} $ } \\ \end{array} \\ \end{array} \\ \end{array} \\ \end{array} } \\ \end{array} \\ \end{array} \\ \end{array} \\ \end{array} } \\ \end{array} \\ \end{array} \\ \end{array} \\ \end{array} } \\ \end{array} \\ \end{array} } \\ \end{array} \\ \end{array} \\ \end{array} } \\ \end{array} } \\ \end{array} \\ \end{array} \\ \end{array} } \\ \end{array} } \\ \end{array} \\ \end{array} } \\ \end{array} } \\ \end{array} \\ \end{array} } } \\ \end{array} } \\ \end{array} } \\ \end{array} } \\ \end{array} } } \\ T } } } } \\ T } } } \\ T } } } } } } } } } }

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Product Name	Intermediate Name	3 Structure
Baloxavir Marboxil	(R)-12-[9S0-7,8-difluoro-6,11- dihydrodibenzo[b,e]thiepin-11-yl] 3,4,12,12a-tetrahydro-1H-[1,4]oxazino [3,4-c]pyrido[2,1-f][1,2'4]triazine -6,8-dione CAS NO: 1985605-59-1	$ \begin{array}{c} \begin{array}{c} \begin{array}{c} \\ \\ \end{array} \end{array} \\ \\ \end{array} \\ \begin{array}{c} \\ \\ \end{array} \\ \\ \end{array} \\ \begin{array}{c} \\ \\ \end{array} \\ \\ \end{array} \\ \begin{array}{c} \\ \\ \\ \end{array} \\ \\ \end{array} \\ \begin{array}{c} \\ \\ \\ \end{array} \\ \\ \end{array} \\ \begin{array}{c} \\ \\ \\ \\ \end{array} \\ \end{array} \\ \begin{array}{c} \\ \\ \end{array} \\ \begin{array}{c} \\ \\ \end{array} \\ \begin{array}{c} \\ \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \\ \\ \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \\ \\ \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \\ \\ \end{array} $
	Ethyl7-bromo-2,2-dimethylheptanoate CAS NO: 123469-92-1	O Br
Bempedoic Acid	8-hydroxy-2,2-14,14-tetramethyl- pentadecanedioic acid CAS NO: 738606-46-7	o Br
	Pyridine-2-carbaldehyde CAS NO: 1121-60-4	СНО
Bepotastine Besylate	1-bromo-4-chlorobenzene CAS NO: 1985605-59-1	Br
Depotastille Desylate	Ethyl 4-hydroxycyclopiperidine- 1-carboxylate CAS NO: 65214-82-6	
	2-[9S)-(4-Chlorophenyl)(Piperidin-4- yloxy)methyl]pyridine tartrate CAS NO:210095-58-2	CI

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Product Name	Intermediate Name	Structure
Dilastina	2-(1-(4-(2-(4,5-Dihydro-4, 4-dimethyloxazol-2-yl)propan-2-yl) phenethyl)Piperidin-44-yl)- 1H-benzimidazole CAS NO:202189-81-9	
Bilastine	2-(2-(4-(2-(4-(1-(2-ethoxyethyl)- 1H-benzo[d]imidazole-2-yl)peridin -1-yl)ethyl)phenyl)propan-2-yl)-4, 4-dimethyl-4,5-dihydrooxazole CAS NO:202189-77-3	
	5-Iodo-2-methylbenzoic acid CAS NO:5481-38-0	HO
Canagliflozin	2-(4-fluorophenyl)-5- (5-iodo-2-methylbenzyl)thiophene CAS NO: 898566-17-1	F I S S S S S S S S S S S S S S S S S S S
	2,3,4,6-Tetrakis-O-trimethylsilyi- D-gluconolactone CAS NO:32384-65-9	
	(1S)-1,5-Anhydro-1-C-[3-[[5- (4-fluorophenyl)-2-thienyl]methyl]-4- methylphenyl]-D-glucitol 2,3,4,6- Tetraacetate CAS NO:866607-35-4	
Cinitapride	4(4-Amino-2-ethoxy-5-nitro- benzoylamino)-piperidine-1- carboxylic acid ethyl ester CAS NO:952309-99-8	H_2N

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Product Name	Intermediate Name	5 Structure
Cinitapride	4-Amino-2-ethoxy-5-nitro- N-piperidine-4- ylbenzamidedihydrobromide CAS NO: 1207859-14-0	H_2N
	((S)-(+)-Ortho chloro phenyl phenyl) acetate CAS NO:39720-27-9	$ \begin{array}{c} & NH_2 \\ & CI & CH_3 \\ \end{array} + HO & O & O \\ & O & OH \\ & OH \\ \end{array} $
Clopidogrel &	2-(2-thienyl) ethyl 4- methylbenzenesulfonate CAS NO:40412-06-4	S S CH 3
Clopidogrel USP	(S)-Methyl-α-(2-thienyl ethyl amino)(2- chlorophenyl) acetate hydrochloride CAS NO: 141109-18-4	CI CH 3
	(S)-(+) Methyl-α-(2-thienyl ethyl amino)-(2-chlorophenyl) acetate HCl CAS NO:141109-19-5	CI O CH 3
Crisaborole	4-(4-bromo-3-formylphenoxy) benzonitrile CAS NO: 906673-54-9	CN O CHO
GIISADOLUIC	4-(4-bromo-3-(hydroxymethyl) phenoxy benzonitrile CAS NO: 906673-45-8	CN O O H

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		6
Product Name	Intermediate Name	Structure
Crisaborole	4-(3-((1-ethyoxyethyoxy)methyl)-4- bromophenoxy)benzonitrile	NC Br
	[(4-Cyanophenyl)amino]acetic acid CAS NO:42288-26-6	NC OH
	Ethyl-3-(Pyridin-2-ylamino) propionate CAS NO: 103041-38-9	O NH N
Dahisatran	Ethyl-3-{[3-amino-4-(methylamino) benozyl](pyridine-2-yl)amino} propanoate CAS NO: 212322-56-0	H_2N H_3C_N H H H
Dabigatran	Ethyl-3-(2-((4-amidinophenylamino) methyl)-1-methyl-N-(pyridine-2-yl)- 1H-benzo[d]imidazole-5- carboxamido)propanoate CAS NO: 211915-84-3	$ \begin{array}{cccccccccccccccc} & & & & & & \\ & & & & & & & & \\ & & & & $
	Ethyl-3-(2-((4-amidinophenylamino) methyl-1-methyl-N-(pyridine-2-yl)- H-benzo[d]imidazole-5-carboxamido) propanoate CAS NO: 429658-95-7	
	Ethyl-3-[[[2-[[[4-[[[(hexyloxy) carbonyl]amino]iminomethyl]phenyl] amino]methyl]-1-methyl-1H- benzimidazol-5yl]carbonyl](pyridine- 2-yl)amino]propanoate CAS NO:211915-06-9	H ₂ N N ₀ C H ₃ C H ₃ C C H ₃ C

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Product Name	Intermediate Name	Structure
Dapagliflozin	4-(5-Bromo-2-chlorobenzyl) phenyl ethyl ether CAS NO: 461432-23-5	Br
	(2R,3R,4R,5S,6S)-2-(Acetoxymethyl)- 6-(4-chloro-3-(4-ethoxybenzyl) phenyl) tetrahydro-2H-pyran-3,4,5 -triyl triacetate CAS NO: 461432-25-7	AcO - CI - C
Dexketoprofen	(2RS)-2-(3-Benzoylphenyl) propanamide CAS NO:59512-16-2	O CH 3 OH
Trometamol	(S)-2-(3-benzoylphenyl) Propanoic acid n-octyl-d-glucamine salt CAS NO: 22161-81-5 & 23323-37-7	
	(2S)-2-(3-benzoylphenyl) Propanoic acid CAS NO: 22161-81-5	O CH 3 U O O O O O O O O O O O O O O O O O O O
Dexlansoprazole &	2-Hydroxymethyl-3-methyl-4-(2,2,2 -trifluoroetthoxy)pyridine HCL CAS NO: 103577-66-8	CF 3 CH 3 CH 3 OH . HCI
Lansoprazole	2-Chloromethyl-3-methyl-4-(2,2,2- trifluoroethoxy) pyridine HCl CAS NO: 127337-60-4	CF 3 CH 3 CH 3 CI . HCI

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Product Name	Intermediate Name	8 Structure
Dexlansoprazole &	2-[[(3-Methyl-4-(2,2,2-trifluoroethoxy) -2-pyridinyl)methyl]thio]-1H- benzimidazole CAS NO: 103577-40-8	
Lansoprazole	2-Mercapto-1H-benzimidazole CAS NO: 583-39-1	HS N H
	L(+)Diethyl tartrate CAS NO: 87-91-2	
Dimetindene Maleate	2-[2-(Dimethylamino)ethyl] indan-1-one CAS NO: 3409-21-0	O N
	Ethyl2-((5-Chloropyridine-2-yl)amino) -2-oxoacetate hydrochloride CAS NO: 1243308-37-3	
	5-Methyl-4,5,6,7-tetrahydrothiazolo [5,4-c]pyridine-2-carboxylic acid Hydrochloride CAS NO:720720-96-7	№S СООН · НСІ
Edoxaban	Tert-butyl[(1R,2S,5S)-2-amino-5- (dimethylamino)carbonylcyclohexyl] carbamate CAS NO: 365998-36-3	$\swarrow_{0} \overset{0}{_{H}} \overset{0}{_{N}} \overset{1}{_{N}} \overset{0}{_{N}} \overset{1}{_{N}} \overset{1}{\overset{1}}{_{N}} \overset{1}{_{N}} \overset{1}{\overset{1}} \overset{1}{_{N}} \overset{1}{}{_{N}} \overset{1}{_{N}} \overset{1}{_{N}} \overset{1}{}{}{}{}{}{}{$

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Product Name	Intermediate Name	9 Structure
Elagolix	1-(2-fluoro-6-(trifluoromethyl)benzyl) -3-((R)-2-amino-2-phenylethyl)-5- (2-fluoro-3-methoxyphenyl)-6-methyl pyrimidine-2,4(1H,3H)-dione CAS NO: 830346-50-4	$ \begin{array}{c} & & & & \\ & & & & \\ & & & & \\ & & & \\ H_2N & & & \\ & & & \\ H_2N & & \\ & & & \\ H_2N & & \\$
	(3S)-Tetrahydrofuran-3-ol CAS NO: 453-20-3	HO
	(3S)-3-[4-(5-bromo-2-chloro benzyl) phenoxy]tetrahydrofuran CAS NO: 915095-89-5	$Br \xrightarrow{CI} \xrightarrow{O} \xrightarrow{O} \xrightarrow{O} \xrightarrow{O}$
Empagliflozin	(2R,3R,4R,5S,6S)-2-(Acetoxymethyl)-6 -(4-chloro-3-(4-(((S)-tetrahydrofuran -3-yl)oxy)benzyl)phenyl)tetrahydro-2H- pyran-3,4,5-triyltriacetate3-(4-(((S)- tetrahydrofuran-3-yl)oxy)benzyl)phenyl) tetrahydro-2H-pyran-3,4,5-triyl Triacetate CAS NO: 915095-99-7	$Ac_{0} \rightarrow 0 \rightarrow Cl \rightarrow 0 \rightarrow 0$ $Ac_{0} \rightarrow 0 \rightarrow 0$ $Ac_{0} \rightarrow 0$ $Ac \rightarrow 0$
	((1R,2S,3S,4R,5S)-1-(acetoxymethyl)-5 -(4-chloro-3-(4-ethoxybenzyl)phenyl) -6,8-dioxaz bicycle[3,2,1]octane-2,3,4- tris9benzyloxy0-6,8-dioxa-bicyclo (3,2,1)octan-1-yl)methanol	
Esomeprazole Magnesium, Esomeprazole Magnesium Trihydrate, Esomeprazole Sodium, Omeprazole, Omeprazole Magnesium, Omeprazole Sodium	((1R,2S,3S,4R,5S)-1-(acetoxymethyl)-5 -(4-chloro-3-(4-ethoxybenzyl)phenyl) -6,8-dioxa bicycle[3,2,1]octane-2,3,4- triylacetate CAS NO: 1298086-18-6	$H_{3}C \xrightarrow{0}_{H_{3}C} \underbrace{0}_{O} \xrightarrow{0}_{CH_{3}} \underbrace{0}_{O} \xrightarrow{CI}_{CH_{3}} \underbrace{0}_{O} \xrightarrow{CI}_{CH_{3}} \underbrace{0}_{O} \xrightarrow{0}_{CH_{3}} \underbrace{0}_{CH_{3}} \underbrace{0}_{CH_{3}} \underbrace{0}_{CH_{3}} \underbrace{0}_{CH_{3}} \underbrace{0}_{CH_{$
	5-Methoxy-1H-benzimidazole-2-thiol CAS NO: 37052-78-1	SH N OCH 3 N H

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Droduct Namo	Intormodiato Namo	10 Structuro
Product Name	Intermediate Name	Structure
	2-Hydoxymethyl-3,5-dimethyl-4- methoxypyridine hydrochloride CAS NO:96300-88-8	H ₃ C H ₃ C N CH ₂ OH.HCI
Esomeprazole Magnesium, Esomeprazole Magnesium Trihydrate,	2-Chloro methyl-3,5-dimethyl-4- methoxy pyridine hydrochloride CAS NO: 86604-75-3	OCH 3 H3C CH 3 N CH 2CI . HCI
Esomeprazole Sodium, Omeprazole, Omeprazole Magnesium, Omeprazole Sodium	5-Methoxy-2-[[(4-methoxy-3,5- dimethyl-2-pyridinyl)methyl]thio]- 1H-benzimidazole CAS NO:73590-85-9	H_3C H_3C
	Diethyl Tartrate D(-) CAS NO: 13811-71-7	
Etoricoxib	1-{(6-Methyl-3-pyridyl)-2- (4-Methylsulfonyl)-phenyl}ethanone CAS NO:221615-75-4	$H_{3}C \xrightarrow{0}_{H_{3}} 0$ $H_{3}C \xrightarrow{0}_{H_{3}} 0$
Febuxostat, Febuxostat Form-A	Ethyl-2-(3-formyl-4-hydroxyphenyl)- 4-methylthiazole-5-carboxylate CAS NO: 161798-01-2	HO OHC S O CH ₃ CH ₃

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Product Name	Intermediate Name	11 Structure
Febuxostat, Febuxostat Form-A	Ethyl-2-(3-((hydroxyimino)methyl)-4 -isobutoxyphenyl)-4-methyl-5-thiazole carboxylate CAS NO: 1271738-74-9	H_3C H_0
	Ethyl-3-(3-cyano-4-isobutoxyphenyl)- 4-methyl-1,3-thiazole-5-carboxlate CAS NO: 160844-75-7	H_3C
	Ethyl-2-(4-hydroxyphenyl)-4-methyl- 1,3-thiazole-5-carboxylate hydrochloride CAS NO:399017-10-8	HO S CH ₃ CH ₃ HCI
	RS)-1-(2,4-Dichlorophenyl)-2- (1H-imidazol-1-yl)ethanol CAS NO: 24155-42-8	
Fenticonazole Nitrate	1-(Chloromethyl)-4-(Phenylthio)benzene CAS NO:1208-87-3	CI
Fingolimod Hydrochloride	Octanphenone CAS NO: 1674-37-9	
	3-Nitro-1-(4-octylphenyl)propane-1-one CAS NO: 899822-97-0	O ₂ N

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Product Name	Intermediate Name	Structure
Fingolimod Hydrochloride	2-(4-Octylphenethyl)-2-nitropropane-1, 3-diol CAS NO: 374077-88-0	OH O ₂ N OH
Flecainide Acetate	2,5-Bis(2,2,2-trifluoroethoxy) benzoic acid CAS NO: 35480-52-5	$ \begin{array}{c} F \\ F $
Fosfomycin	Fosfomycin phenyl ethylamine CAS NO: 25383-07-7	HO O^{P} OH CH_3 HO HH_2 HH_2
Gabapentin	[1-(2-amino-2-oxoethyl)cyclohexyl] acetic acid CAS NO: 99189-60-3	
	2,4-dibromo-3-(difluoromethoxy, benzoic acid) CAS NO: 223595-28-6	
Garenoxacin Mesylate	Ethyl-7-bromo-1-cyclopropyl-8- difluoromethoxy-1,4-dihydro-4- oxoquinoline-3-carboxylate CAS NO: 194805-07-7	$ \begin{array}{c} $
	1-Cyclopropyl-8-difluoromethoxy-7- (1-methyl-2-trityl-2,3-dihydro-1 H-isoindol-5-yl)-4-oxo-1,4-dihydro- quinoline-3-carboxylic acid ethyl ester CAS NO: 194804-45-0	Ph Ph Ph Ph Ph Ph Ph Ph
	(1R)-5-Bromo-1-methyl-2-trityl-2,3- dihydro-1H-isoindole CAS NO: 194805-14-6	Br N H Ph Ph Ph

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Product Name	Intermediate Name	13 Structure
	4-imino-N,N,6-trimethyl-1,4,5,6- tetrahydro-1,3,5-triazin-2- aminehydrochloride CAS NO: 352211-11-1	$ \begin{array}{c} $
Imeglimin	(2R,3R)-2,3-dihydroxysuccinicacid- (6R)-4-imino-N,N,6-trimethyl-1,4,5,6 -tetrahydro-1,3,5-triazin-2-amine CAS NO: 1016979-78-4	H N N N N N N N N N N N N N N N N N N N
	5-Amino-2-mercapto benzimidazole CAS NO: 2818-66-8	H ₂ N N N H
Ilaprazole	2-Mercapto-5-(1-pyrrolyl) benzimidazole CAS NO: 172152-53-3	HS H
naprazore	2-Chloromethyl-4-methoxy-3- methyl pyridine hydrochloride CAS NO: 86604-74-2	CH ₃ CH ₃ CI HCI
	2-[[(4-Methoxy-3-methyl-2-pyridinyl) methyl]sufanyl]5-(1H-pyrrol-1-yl) 1Hbenzimidazole CAS NO: 172152-35-1/172152-36-2	CH_3 CH_3 N N N N N N N N N N
Itraconazole	Cis-(2-Bromomethyl)-2- (2,4-dichlorophenyl)-1,3-dioxolanz-4- yl methylbenzoate CAS NO: 74852-61-2	CI CI Br O H

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Product Name	Intermediate Name	14 Structure
	Cis-2-(2,4-Dichlorophenyl)-2-(1H-1,2, 4-triazole-1-yl-methyl)-1,3-dioxolan- 4-ylmethanol CAS NO: 67914-85-6	
	CiS-[2-(2,4-Dichlorophenyl)-2-(1H-1, 2,4-triazol-1-yl-methyl)-1,3-dioxolan -4-yl]methyl methane sulfonate CAS NO: 67914-86-7	
	1-(4-Methoxyphenyl)-4- (4-nitrophenyl)piperazine CAS NO: 74852-61-2	
Itraconazole	2,4-Dihydro-4-[4-[4-(4-methoxyphe nyl)-1-piperazinyl]phenyl]-3H-1,2,4- triazole-3-H-1,2,4-triazole-3-one CAS NO: 74853-07-9	
	2,4-Dihydro-4-[4-[4-(4-methoxyphe nyl)-1-piperazinyl]phenyl]-2- (1-methylpropyl)-3H-1,2,4- triazole-3-one CAS NO: 252964-68-4	
	2,4-Dihydro-4-[4-[4-(4-hydroxyphe nyl)-1-piperazinyl]phenyl]-2- (1-methylpropyl)-3H-1,2,4- triazole-3-one CAS NO: 106461-41-0	
	Cis-2-(2,4-Dichlorophenyl)-2-(1H-1,2, 4-triazol-1-ylmethyl)-1,3-dioxolan-4- ylmethylmethane Tosylate CAS NO: 113770-65-3	

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Droduct Nome	Intormodiato Name	15
Product Name	Intermediate Name	Structure
	7,8-dimethoxy-1,3-dihydro-2H-3- benzazepin-2-one CAS NO: 73942-87-7	
Ivabradine	(7S)-3,4-Dimethoxy-N-methylbicyclo [4.2.0]octa-1,3,5-triene-7- methanamine hydrochloride CAS NO: 866783-13-3	H HCI
	(Z)-3-(3-(N-(((S)-1,2-dihydro-4,5- dimethoxycyclobutabenzen-2-yl) methyl)-N-methylamino)propyl)-7,8- dimethoxy-1H-benzo[d]azepin- 2(3H)-one CAS NO: 1086026-31-4	
	(R)-4-Chlorobenzhydryl amine CAS NO: 163837-57-8	HO HO CI NH ₂ · HO HO O HO O HO O HO O HO O HO O HO O
Levocetirizine Dihydrochloride, Levocetirizine IP, Levocetirizine USP	N,N-bis(2-chloroethyl)-4- methylbenzenesulfonamide CAS NO: 42137-88-2	
	(-)-Chlorobenzohydrol (4-p-toulenesulfonyl)piperazine CAS NO: 163837-56-7	
	(R)-1-[(4-Chlorophenyl) phenylmethyl]piperazine CAS NO: 300543-56-0	CI NH

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Product Name	Intermediate Name	16 Structure
Levocetirizine Dihydrochloride,	(-)[2-(4(4-Chlorophenyl) phenyl methyl]-1-piperazinyl]ethanol CAS NO: 705289-61-8	CI C
Levocetirizine IP, Levocetirizine USP	(-)-1-[(4-Chlorophenyl(phenyl) methyl]piperazine CAS NO: 130018-88-1	CI NH
Levomilnacipran Hydrochloride	(1S,5R)-1-phenyl-3-oxabicyclo [3.1.0]hexan-2-one CAS NO:96847-53-9	
	Ethyl2-Oxocyclopentanecarboxylate CAS NO: 611-10-9	O O O CH 3
Loxoprofen Sodium	2-(1-Chloroethyl)-5,5-dimethyl-2- (4-nethylphenyl)1,3-dioxane CAS NO: 1403382-44-4	$H_3C \xrightarrow{H_3C} CH_3$ $H_3C \xrightarrow{CH_3} CH_3$
	2-(4-Methylphenyl)Propanoic acid CAS NO: 938-94-3	H ₃ C
	2-(4-Bromomethyl) Phenylpropionic acid CAS NO:111128-12-2	Br OH

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Product Name	Intermediate Name	17 Structure
Lurasidone Hydrochloride	Cis-5-Norborene-exo-2,3-dicarboxylic anhydride CAS NO: 2746-19-2	H. H. O H. H. O H. H. O
	Bicyclo[2.2.1]heptane-2,3-di-exo- carboximide CAS NO: 14805-29-9	H. H. H. NH
	Trans-Cyclohexane-1,2- dicarboylicacid CAS NO: 2305-32-0	но
	Trans-(1R,2R)-Cyclohexane-1,2 -dicarboxylic acid CAS NO: 46022-05-3	
	Trans-(1R,2R)-Cyclohexane dimethanol CAS NO: 65376-05-8	HO
	Trans-(1R,2R)-Cyclohexane-1,2- diylbis(methylene)dimehanesulfonate CAS NO: 186204-35-3	MsO R
	4'-(1,2-Benzisothiazol-3-yl)-(3aR,7aR) -octahydro-spiro[2H-isoindole-2,1'- piperizinium]methanesulfonate CAS NO: 186204-37-5	$ \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c}$

18

Product Name	Intermediate Name	18 Structure
Migalastat	1,2,3,6-tetra-O-pivaloyl-alpha-D- galactofuranoside CAS NO: 220017-49-2	HO-OPiv OPiv OPiv
	Beta-D-Galactofuranose,5-Azido-5- deoxy-1,2,3,6-tetrakis(2,2- dimethylpropanoate CAS NO:226877-06-1	OPiv OPiv OPiv OPiv
	(2R)-Hydroxyphenylacetic acid CAS NO: 614-75-5	ОН
Mirabegron	2-(4-Nitrophenyl)ethanamine hydrochloride CAS NO: 29968-78-3	H ₂ N NO ₂ · HCI
Milabegion	(R)-2-Hydroxy-N-[2-(nitrophenyl) ethyl]-2-phenylacetamide CAS NO: 521284-19-5	OH H N O NO ₂
	(R)-2-[[2-(4-Nitrophenyl)ethyl]amino] -1-phenylethanol mono hydrochloride CAS NO: 521284-21-9	NO2 · HCI
	(R)-2-[[2-(4-Aminophenyl)ethyl amino]-1-phenylethanol hydrochloride CAS NO: 521284-22-0	QH H NH ₂ . HCI

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Product Name	Intermediate Name	19 Structure
Mirabegron	(2-Amino-1,3-thiazol-4-yl)acetic acid CAS NO: 29676-1-9	HO NH ₂
	1-(2,4-dichlorophenyl)ethanone CAS NO: 2234-16-4	CI
	2-bromo-1-(2,4-dichlorophenyl) ethanone CAS NO: 2631-72-3	CI CI Br
Oxiconazole Nitrate	1-(2,4-dichlorophenyl)-2- (1H-imidazol-1-yl)ethanone CAS NO: 46503-52-0	
	(1Z)-1-(2,4-dichlorophenyl)-2- (1H-imidazole-1-yl)ethanone oxime CAS NO: 64211-06-9	
	2,4-Dichlorobenzyl chloride CAS NO: 94-99-5	CI CI CI CI
Ozenoxacin	Methyl-7-chloro-1-cyclopropyl-8- methyl-4-oxo-1,4-dihyroquinoline- 3-carboxylate CAS NO: 2767548-40-1	
	[6[2,2-dimethyl-1-oxopropyl) methylamino]-5-methyl-3-pyridinyl] boronic acid CAS NO: 446299-78-1	

Product Name	Intermediate Name	20 Structure
r louuct Name	inter meurate Name	Structure
	2-Hydroxymethyl-3,4-dimethoxy pyridine CAS NO: 72830-08-1	OCH 3 OCH 3 OCH 3 OCH 3
Pantoprazole Sodium Sesquihydrate	2-Chloromethyl-3,4-dimethoxy pyridine hydrochloride CAS NO: 72830-09-2	OCH 3 OCH 3 OCH 3 CI · HCI
	5-(Difluoromethoxy)-2-[[(3,4- dimethoxy-2-pyridinyl)methyl)thio] -1H-benzimidazole CAS NO: 162625-64-9	OCH 3 OCH 3 N OCH 2 OCHF 2 N H
	2-[(1S,2S)-1-Ethyl-2-benzyloxypropyl] -2,4-dihydro-4-[4-[4-(4-hydroxy phenyl)-1-piperozinyl]phenyl] -3H-1,2,4-triazol-3-one CAS NO: 184177-83-1	
Posaconazole	((3S,5R)-5-((1H-1,2,4-triazol-1-yl) methyl)-5-(2,4-difluorophenyl) tetrahydrofuran-3-yl)methyl-4- chlorobenzenesulfonate CAS NO: 175712-02-4	
	4-(4-(4-(4-((((3R)-5-((1H-1,2,4-triazol -1-yl)methyl-5-(2,4-difluorophenyl)- tetrahydrofuran-3-yl)methoxy) phenyl)piperazine-1-yl)phenyl) -2-((2S,3S)-2-(benzyloxy)pentan-3-yl) -2H-1,2,4-triazol-3-(4H)-one CAS NO: 170985-86-1	$ \begin{array}{c} F \rightarrow & \left(\begin{array}{c} & & \\ & $

21

Product Name	Intermediate Name	21 Structure
	3-Methoxypropylamine CAS NO: 7332-73-0	_ONH ₂
	1-(3-Methoxypropyl)piperidin-4-one CAS NO: 16771-85-0	
	1-(3-Methoxypropyl)piperidin- 4-amine CAS NO: 232941-14-9	NH ₂
	Methyl-4-acetamido-3-bromo-2- (2-bromoethoxy)-5-Chloro benzoate CAS NO: 748788-39-8	CI +
Prucalopride Succinate	Methyl-4-acetamido-5-chlor-2,3- dihydro-1-benzofuran-7-carboxylate CAS NO: 143878-29-9	
	4-Amino-5-chloro-2,3-dihydro-1- benzofuran-7-carboxylic acid CAS NO: 123654-26-2	
	2-Hydroxymethyl-4- (3-methoxypropoxy)-3-methyl pyridine hydrochloric acid CAS NO: 675198-19-3	
	2-({[4-(3-Methoxypropoxy)-3- methylpyridin-2-yl]methyl}thio)- 1H-benzimidazole CAS NO: 117977-21-6	CH_3 CH_3 N H

22

Product Name	Intermediate Name	22 Structure
Rabeprazole Sodium	2-Chloromethyl-4-(3-methoxyprop oxy)-3-methylpyridine hydrochloride CAS NO: 153259-31-5	CH ₃ CH ₂ Cl . HCl
Amorphous	2-[[(4-(3-Methoxypropoxy)-3-methyl -2-pyridinyl)-2-methyl]sulfinyl]- 1H-benzimidazole CAS NO: 117976-89-3	CH ₃ N N N N N N N N N N N N N N N N N N N
Ranolazine	2-[(2-Methoxyphenoxy)methyl] oxirane CAS NO:2210-74-4	
Ranolazine	N-(2,6-Dimethylphenyl)-2-piperazine -1-ylacetamide CAS NO: 5294-61-1	N H N N N N N N N N N
	5-[(2R)-2-aminopropyl]-1-[3-(benzy loxy)propyl]-2,3-dihydro-7- carbonitrile-1H-indole(2R,3R)-2,3- dihydroxy butanedioate CAS NO: 239463-85-5	H_3C H_2
Silodosin	2-[2-(2,2,2-Trifluotoetoxy)phenoxy] ethylmethanesulfonate CAS NO: 160969-03-9	$C_{CF_{3}}^{O}$
	3-[7-Cyano-5[(2R)-2-({2-[2,2,2-triflu oroethoxy)phenoxy]ethyl}amino) propyl]-2,3-dihydro-1H-indol-1-yl} propyl benzoate tartrate CAS NO: 885340-11-4	сн ₃ сн ₃ г ₃ с - Ho d d d on г ₃ с - O on сN

23

Product Name	Intermediate Name	23 Structure
Silodosin	1-(3-Hydroxypropyl)-5-(2-{2-[2-(2,2, 2-trifluoroethoxy)phenoxy[ethylam ino}propyl)-2,3-dihydrp-1H-indole- 7-carbonitrile CAS NO: 885340-13-6	HO HO HO HO HO HO HO HO
	1-[3-(Benzoyloxy)Propyl]-2,3-dihydro -5-(2-oxopropyl)-1H-indole- 7-carbonitrile CAS NO: 350797-57-8	H ₃ C O CN
	1-[3-(Benzoyloxy)propyl]-2,3-dihydro -5-(2-nitropropyl)-1H-indole- 7-carbonitrile CAS NO: 350797-56-7	H ₃ C_O CN N O O
Tedizolid	Benzyl{3-fluoro-4-[6-(2-methyl-2H- tetrazol-5-yl)pyridine-3-yl] phenyl}carbamate CAS NO: 1220910-89-3	N = N $N \sim N$ $N \sim N$ $N \sim N$ N = - N + N + O F = O
	(R)-Glycidyl butyrate CAS NO: 60456-26-0	
Teneligliptin Hydrobromide	1-(3-Methyl-1-phenyl-1H-pyrazol- 5-yl)piperazine CAS NO: 401566-79-8	N, N, N, NH

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Product Name	Intermediate Name	24 Structure
Teneligliptin Hydrobromide	Tert-Butyl(2S)-4-oxo-2-(1,3-thiazo lidine-3-ylcarbonyl)pyrrolidine- 1-carboxylate CAS NO: 401564-36-1	$ \begin{array}{c} 0 \\ 0 \\ 0 \\ \end{array} \\ \end{array} \\ \begin{array}{c} 0 \\ 0 \\ \end{array} \\ \end{array} \\ \begin{array}{c} 0 \\ 0 \\ \end{array} \\ \begin{array}{c} 0 \\ 0 \\ \end{array} \\ \end{array} \\ \begin{array}{c} 0 \\ 0 \\ \end{array} \\ \end{array} \\ \begin{array}{c} 0 \\ 0 \\ \end{array} \\ \end{array} \\ \begin{array}{c} 0 \\ 0 \\ \end{array} \\ \end{array} \\ \begin{array}{c} 0 \\ 0 \\ \end{array} \\ \end{array} \\ \begin{array}{c} 0 \\ 0 \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} 0 \\ 0 \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} 0 \\ 0 \\ \end{array} \\$
	(2S,4S)-4-[4-(3-Methyl-1-phenyl-1H- pyrazol-5-yl)-1-piperazinyl]-2- (3-thiazolidinylcarbonyl)-1-pyrrolidin ecarbocylicacid tert-butyl ester	$ \begin{array}{c} & & & \\ & & & & \\ & & & \\ & & $
Tofacitinib Citrate	(3R,4R)-1-Benzyl-n,4-dimethylpi peridin-3-amine((2r,3r)-2,3-bis ((4-methylbenzoyl)oxy)succinate) CAS NO: 477600-71-8	
Topiroxostat	Isonicotinic acid N-Oxide CAS NO: 13602-12-5	O N OH
	Tert-butyl-2-(1-oxidoisonicotinoyl) hydrazinecarboxylate CAS NO: 577778-86-0	
	Tert-butyl-2-(2-Cyanoisonicotinoyl) hydrazinecarboxylate CAS NO: 1207715-20-5	
	2-Cyanoisonicotinohydrazide paratoluenesulfonate	N N N N N N N N N N N N N N N N N N N

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Product Name	Intermediate Name	25 Structure
Tranexamic Acid	4-(Acetamidomethyl)benzoic acid CAS NO: 1205-58-9	HO CO NH
Vibegron	(6S)-4-Oxo-7,8-dihydro-6H-pyrrolo- [1,2-a]pyrimidine-6-carboxylic acid sodium salt or acid CAS NO: 1421271-01-3	
	Tert-butyl-(4-(3-(dimethoxyphopaph onyl)-2-oxopropyl)phenyl)carbamate CAS NO: 494224-44-1	
Vigabatrin	5-Vinylpyrrolidine-2-one CAS NO: 7529-16-0	
Vildagliptin	3-Amino-1-Adamantanol CAS NO: 702-82-9	HO NH ²
	(2S)-1-(Chloroacetyl)-2-pyrrolidine carbonitrile CAS NO: 207557-35-5	
Vonoprazan Fumarate	5-(2-Fluorophenyl)-1H-pyrrole- 3-carbaldehyde CAS NO: 881674-56-2	CHO F H
	Pyridine-3-sulfonyl chloride CAS NO: 16133-25-8	°, S, Cl
	5-(2-Fluorophenyl)-1-(pyridine-3-yls ulfonyl)-1H-pyrrole-2-Carbaldehyde CAS NO: 881677-11-8	N S S OHC F



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